

# Influence of multiple MISHEMT conduction channels on analog behavior

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**Abstract** - In this paper, the multiple channels of a MISHEMT device (Metal/Si<sub>3</sub>N<sub>4</sub>/AlGaIn/GaN - Metal-Insulator-Semiconductor High Electron Mobility Transistor) are studied regarding their impact on basic DC and RF figures of merit. Although most authors treat the 2DEG channel as the MISHEMT main channel, it is shown that its MOS channel contribution to the different RF parameters is of great importance. This unique characteristic makes the MISHEMT RF parameters to be dependent on both V<sub>GS</sub> and V<sub>DS</sub>. In relation to a pure 2DEG conduction, the MOS channel is responsible for a large set of analog parameters improvements. It offers an increase of up to 17.6 dB in S<sub>21</sub> and of 23 dB in MAG, while sustaining a high f<sub>T</sub> and f<sub>max</sub> for a larger range of V<sub>GS</sub> and drain current level.

Keywords - MISHEMT; Multiple Channels; GaN; RF.

## I. INTRODUCTION

Wide bandgap semiconductors have been widely used in power electronics [1, 2] due to their ability of operating at high frequencies [3] and at harsh environments [4, 5], showing high power gain at 10 GHz [6]. The GaN Metal-Insulator-Semiconductor High Electron Mobility Transistor (MISHEMT) is one of the promising devices for power applications. In comparison to the HEMT, the MISHEMT also presents high current level, high breakdown voltage and reduced gate current leakage due to the gate insulator [2, 7].

The MISHEMT's heterostructure gives rise to a two-dimensional electron gas (2DEG) [8]. Although the 2DEG at the heterointerface is commonly treated as the main current channel of the MISHEMT, due to the device's gate insulator, depending on its gate biasing, it presents another current channel at the gate insulator/ semiconductor interface as well, whose contribution to the drain current directly influences the device behavior from DC point of view [9]. In this work, we propose the analysis of the basic analog parameters, i.e. intrinsic voltage gain (A<sub>v</sub>), Early voltage (V<sub>EA</sub>) and using the S-parameters, maximum available gain (MAG), unit gain frequency (f<sub>T</sub>), maximum oscillation frequency (f<sub>max</sub>) under the influence of the multiple MISHEMT conduction channels.

## II. DEVICE CHARACTERISTICS

Experimental data was obtained by measuring a set of MISHEMTs fabricated in imec – Belgium. The device structures consist of a TiN/Si<sub>3</sub>N<sub>4</sub> gate stack over a heterostructure of AlGaIn/AlN/GaN grown on a silicon platform. The devices have a width of 40 μm with a W/L ratio of around 100, a 2nm thick insulator, a 15 nm thick barrier, 1 nm thick spacer layer and a 200 μm thick buffer. The RF devices have 2 gate fingers, like two MISHEMTs in parallel. The measured MISHEMTs differ on the distance between its gate and drain electrodes (L<sub>GD</sub>), shown in Fig. 1, being one short (~750 nm), and one large (~2.5 μm). With a small L<sub>GD</sub> both channels contribute greatly to drain current (I<sub>D</sub>); with a large L<sub>GD</sub> the MOS channel becomes limited to the gate electrode area, facing a higher series resistance, while the 2DEG extends even more, i.e. the channel length increases. In this case, the main contributor to I<sub>D</sub> is the 2DEG. More fabrication details can be found in [1]. The MISHEMT DC electrical characterization was made using the Semiconductor Parameter Analyzer B1500 [10] and its RF characterization was performed using the Keysight PNA Network Analyzer N5227B [11] from 500 MHz to 70 GHz with 100 μm pitch G-S-G microprobes.

## III. RESULTS AND ANALYSIS

It is obtained that MISHEMT has a 2DEG channel with an activation voltage (V<sub>GS</sub> = V<sub>L,2DEG</sub>) of -4.7 V. The 2DEG channel is distributed between two heterointerfaces, 1 nm distant from each other. At the Si<sub>3</sub>N<sub>4</sub>/ AlGaIn interface it has an accumulation type MOS channel, with an activation voltage (V<sub>GS</sub> = V<sub>L,MOS</sub>) of about -1.5 V [12]. Fig. 2 shows the MISHEMT electron concentration under a V<sub>GS</sub> > V<sub>L,MOS</sub> (a), when both 2DEG and MOS channels conduct, V<sub>L,2DEG</sub> < V<sub>GS</sub> < V<sub>L,MOS</sub> (b), where the MOS channel faces a high series resistance thus contributing less to I<sub>DS</sub>, and V<sub>GS</sub> < V<sub>L,2DEG</sub> (c), when the device is shut off. These different conduction mechanisms (2DEG and MOS), shown in Fig. 2, make the MISHEMT capable of offering a higher intrinsic voltage gain (A<sub>v</sub>) for higher drain voltages (V<sub>DS</sub>) as shown in Fig. 3, when 2DEG conduction is dominant in the saturation like region. Fig. 4 shows the I<sub>D</sub> and transconductance (gm) as a function of gate voltage (V<sub>GS</sub>). It can be seen that for the device with shorter L<sub>GD</sub>

there is a second increase in I<sub>D</sub> for more positive V<sub>GS</sub>. This is due to the increasing number of electrons in the AlGaIn barrier layer and subsequent MOS channel activation, which can be observed in the multiple slope/peaks in gm.

Fig. 5 shows the scattering parameters for the input (S<sub>11</sub>) and for the output (S<sub>22</sub>) from 0.5 GHz up to 50 GHz for both devices under V<sub>DS</sub> = 2 V and different V<sub>GS</sub>. It is possible to see that for a smaller L<sub>GD</sub>, S<sub>11</sub> tends to be very predictable, while for a larger L<sub>GD</sub> the input impedance is lower for more positive V<sub>GS</sub>. The gate and drain capacitances influence more each other on the device with smaller L<sub>GD</sub>, so its gate impedance has a behavior intertwined with V<sub>DS</sub> and shows a smoother transition between different V<sub>GS</sub>. For a large L<sub>GD</sub> two specific impedance behaviors take place, one before V<sub>L,2DEG</sub> and one after it, as it is dependent mainly on the 2DEG channel condition. For the larger L<sub>GD</sub> device, when the 2DEG channel is in its full formation, the channel capacitive behavior attenuates, giving place to a primarily resistive characteristic. This is due to the 2DEG nature, which is made by free electrons detached from their original atoms. Since in this case the MOS channel plays a minor role in I<sub>D</sub>, there is no more great change in the output impedance for V<sub>GS</sub> > -3 V. The device with a short L<sub>GD</sub> continues to show reasonable changes in S<sub>22</sub>, as the electrons in the bulk of AlGaIn and at the MOS channel are very susceptible to external stress.

A comparison of the devices MAG at 2.4 GHz is shown in Fig. 6, and of transmission coefficient (S<sub>21</sub>) in Table 1. For more negative gate bias, the curves show that the 2DEG channel length does not affect MAG, which is reasonable because the 2DEG has a specific electron concentration. The MOS channel maintains a high MAG for V<sub>GS</sub> > -3 V, since it is responsible for a new I<sub>D</sub> increase for more positive gate bias. For the V<sub>GS</sub> of interest of -1 V, where both channels are active in the device with shorter L<sub>GD</sub> and only the 2DEG channel contributes to I<sub>D</sub> of larger L<sub>GD</sub> device, the increase in S<sub>21</sub> for each volt increase in V<sub>DS</sub> differs substantially for both devices, being bigger for the device with short L<sub>GD</sub>.

A comparison of the devices f<sub>max</sub> under different V<sub>DS</sub> is shown in Fig. 7, and of f<sub>T</sub> in Table 2. It can be observed that a shorter 2DEG channel length and the addition of MOS channel on conduction can substantially increase the device RF performance concerning its f<sub>max</sub> for all gate bias range. The MOS channel can be pointed out as the responsible for extending the device RF performance in relation to f<sub>max</sub>. Cutoff frequency also substantially increases when the MOS channel is included on conduction. These operation frequencies increase even more from large L<sub>GD</sub> to short L<sub>GD</sub> when V<sub>DS</sub> is higher. The higher free electron movement is responsible for this behavior. When the MOS channel takes place over a great area of the 2DEG channel, it contributes to counter the internal polarizations, so the 2DEG electrons are not constantly being pushed towards the heterointerface.

Fig. 8 shows the f<sub>T</sub> and f<sub>max</sub> curves in relation to I<sub>D</sub> for short and large L<sub>GD</sub> devices. A mobility degradation phenomenon and a consequent gm reduction is observed for all curves with I<sub>D</sub> > 20 mA. A short L<sub>GD</sub> means that the overall channel length is also shorter, as the 2DEG channel is the sum of L<sub>GD</sub> and MOS channel length. For I<sub>D</sub> above 5 mA, the device with short L<sub>GD</sub> shows a new increase in f<sub>T</sub>, given that a shorter channel length presents a higher efficiency. Most of the f<sub>max</sub> characteristics follow the same f<sub>T</sub> behavior in this device, but f<sub>max</sub> is higher for a larger I<sub>D</sub> range. It is important to notice that, as the MOS channel activation offers a new rise in I<sub>D</sub> and a new peak in gm, it contributes to a new increase in f<sub>T</sub> for more positive V<sub>GS</sub>.

## IV. CONCLUSIONS

This work presents the analog behavior of MISHEMT with a large L<sub>GD</sub> and short L<sub>GD</sub> in order to analyze the impact of the multiple MISHEMT conduction channels. The device with short L<sub>GD</sub> has significant MOS channel contribution while for large L<sub>GD</sub> it can be considered negligible due to the high series resistance. The S<sub>11</sub> shows that a pure 2DEG channel, when fully formed, starts to show a less capacitive behavior and more resistive behavior. The MOS channel, despite being commonly disregarded, plays a leading role on offering higher S<sub>21</sub> (3.8 dB against -15.3 dB) and MAG (29 dB against 6 dB) for higher V<sub>DS</sub>. It also offers high f<sub>T</sub> and f<sub>max</sub> values for a larger span of V<sub>GS</sub> (from 2 V to 5 V for f<sub>max</sub>) and I<sub>DS</sub>. These features are possible due to the MOS channel contribution to new I<sub>DS</sub> and gm rises.

## ACKNOWLEDGMENT

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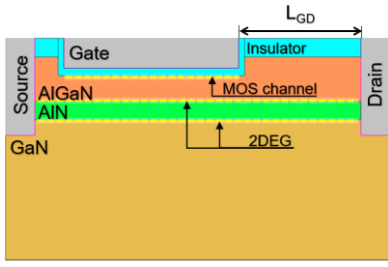


Fig. 1 – MISHEMT schematic view.

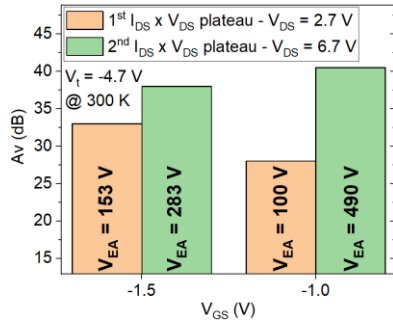


Fig. 3 – Intrinsic voltage gain and Early voltage for different bias conditions.

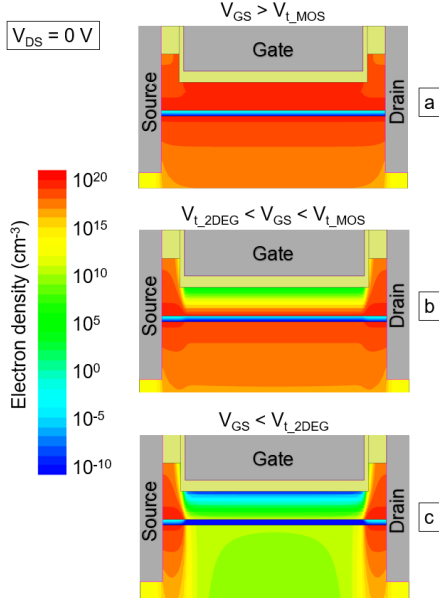


Fig. 2 – Multiple channel conditions: 2DEG and MOS channels are enabled (a); 2DEG channel is enabled while MOS channel is disabled (b), and; 2DEG and MOS channels are disabled (c).

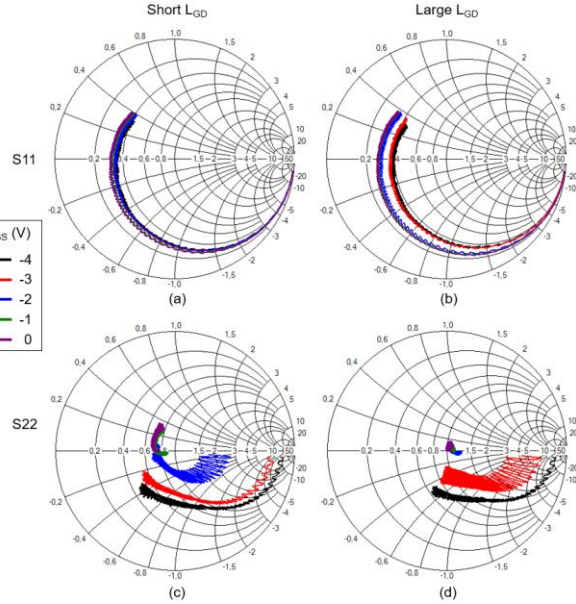


Fig. 5 – S11 for the MISHEMT with short  $L_{GD}$  (a) and with large  $L_{GD}$  (b). S22 for the MISHEMT with short  $L_{GD}$  (c) and with large  $L_{GD}$  (d).

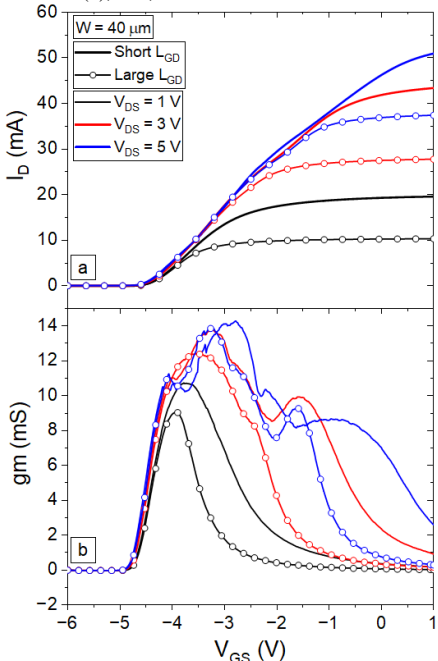


Fig. 4 – Drain current (a) and transconductance (b) as functions of gate voltage for short and large  $L_{GD}$  devices and different drain voltages.

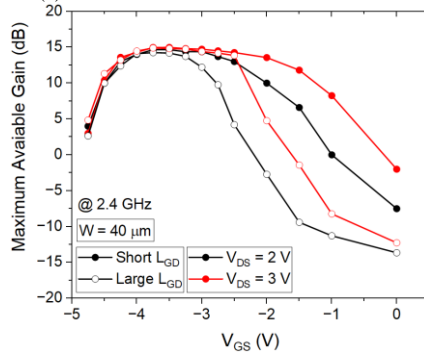


Fig. 6 – MAG as a function of gate voltage of short and large  $L_{GD}$  devices operating at 2.4 GHz for different drain voltages.

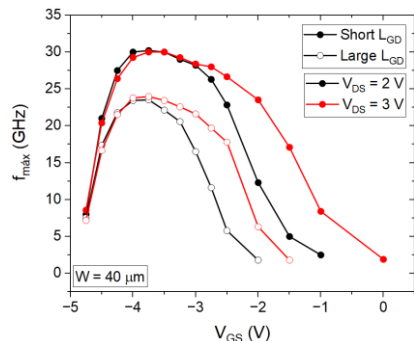


Fig. 7 –  $f_{max}$  as a function of  $V_{GS}$  of both short and large  $L_{GD}$  devices under different  $V_{DS}$ .

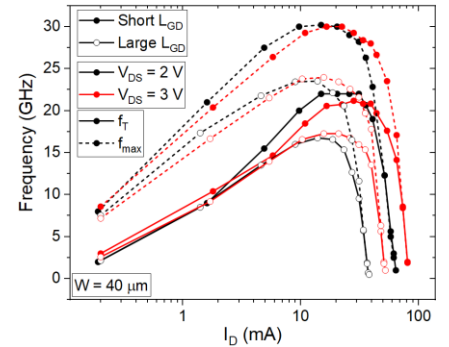


Fig. 8 –  $f_T$  and  $f_{max}$  as a function of drain voltage for short and large  $L_{GD}$  devices and different  $V_{DS}$ .

Table 1 – S21 values of short and large  $L_{GD}$  devices at  $V_{GS} = -1$  V and different  $V_{DS}$ .

$V_{DS}$ (V)	S21 for 2.4 GHz (dB)	
	Short $L_{GD}$	Large $L_{GD}$
2	-12.0	-23.2
3	-2.0	-19.6
4	3.8	-15.3

Table 2 –  $f_T$  values of short and large  $L_{GD}$  devices at  $V_{GS} = -1$  V and different  $V_{DS}$ .

$V_{DS}$ (V)	$f_T$ (GHz)	
	Short $L_{GD}$	Large $L_{GD}$
2.0	3.0	0.5
3.0	8.6	1.0
4.0	12.6	2.0